

Plexxus is fully engaged in electronic commerce (EDI) with our Suppliers. If your company does business with Plexxus and its Member Hospitals', and is EDI capable, or you would like to find out more about what is involved, contact Plexxus.

As part of our EDI strategy, Plexxus has partnered with GHX (www.ghx.com) using their Data Exchange Platform to process orders, receipts and invoices electronically.

Plexxus is implementing Global Data Standards with GS1 Canada. In a world of increasing complex data, GS1 System of Standards provides a common language to [identify](#), [capture](#) and [share](#) supply chain data, to ensure important information is accessible, accurate and easy to understand. GS1 supports effective exchange of transactions with Suppliers using Global Trade Item Numbers (GTINs) and Global Location Numbers (GLNs).

Plexxus will be utilizing GTINs with all enabled/capable Suppliers when placing orders to ensure order accuracy and mitigate incorrect product shipment. In addition, the use of GTINs allows for increased product traceability and product recall ability throughout the entire supply chain as well as supporting increased accuracy of procedural patient case-costing and spend analytics.

Our adoption and usage of Global Location Numbers (GLNs), supports easily and readily identifying a ship-to and bill-to location, resulting in a reduction of errors and additional costs. Additionally, GLNs also assist with improved traceability within the healthcare system.

For more information regarding Global Trade Item Numbers (GTINs) and Global Location Numbers (GLNs), please refer to the following links:

GTINs:

[https://www.gs1ca.org/pages/n/Library/Healthcare and Pharmacy/GS1 Healthcare GTIN Allocation Rules.pdf](https://www.gs1ca.org/pages/n/Library/Healthcare%20and%20Pharmacy/GS1%20Healthcare%20GTIN%20Allocation%20Rules.pdf)

GLNs: <https://www.gs1ca.org/pages/n/sectors/hc/get-a-gln.asp>

To improve efficiencies Plexxus is striving for higher usage of EDI and GS1 standards. To support this initiative, please contact Plexxus (Allen Diehl at 416-892-3912 or allen.diehl@plexxus.ca) for further information.